HOSOKAWA / MICRON

Continuous mixer

Turbulizer



General

Turbulizer utilizes a high speed rotor with adjustable angle paddles to create a n intensive mixing and dispersing action in the cylindrical housing. A trip speed of the rotor is as high as 20-50m/sec. Turbulizer is also used for agglomerating solids, homogenizing, de-agglomerating; and for heating and reacting.

Turbulizer is a high capacity machine requiring minimal floor space or head room. Its self cleaning/emptying design leaves no material in machine. Turbulizer operates on low working volume and short residence time (2-30seconds), providing efficient use of installed horse power. The high speed paddle rotor insures a homogeneous, lump-free product.

Slow rotation mixer does not fulfill mixing at a micro-scale. However, by impact of the high speed rotating paddles, micro scale mixing can be possible. So very often Turbulizer serves as a finishing mixer after the process with a slow rotation mixer. Because paddle angle is adjustable, residence time can be controlled at a wide range.

Features

- Continuous Mixing Even with the inequality of the feed material, by strong agitation with the paddles Turbulizer will produce uniform mixture.
- De-Agglomeration The high speed paddles disintegrate agglomerates or lumps, powdery product discharge is assured. Best suitable for cake mix application where mixing of wheat flour and shortening(fat) is done.
- Liquid Addition Add very little quantity of liquid into the powder evenly or add large quantity to make slurry material.
- Jacket With the jacket, heating/cooling during operation is possible.
- Flexible Adjustment With the change of paddle angle, clearance, rotation speed, Turbulizer can adopted to wide applications.

Application

Mixing, disintegration, liquid addition, coloring, dispersion, heating and cooling for : Biscuit, bread, cake mix (dispersion of shortening), Gluten(dispersion of syrup), seasonal spice mixes, noddles, feed, starch, pharmaceuticals, dyestuff, pigment, cosmetics, CMC, Limestone(Stearic acid coating), titanium dioxides, rubber latex, plastics



FLOW CHART

Continuous mixing of powdery/granular materials



Liquid addition, kneading to powder/granular materials (Turbo Conditioner)



Specification

TX- or TCX*	8	14	20	30
Min. (kW)	3.7	7.5	18.5	22
Max. (kW)	15	30	45	75
Min. (rpm)	1000	600	400	265
Max. (rpm)	3000	2000	1300	900
(<i>t</i> /h)	0.7~0.9	3	6	11
A (mm)	~1310	~1790	~2200	~2900
B (mm)	740	1070	1350	1600
C (mm)	200	350	500	750
H (mm)	380	540	840	1200
	TX- or TCX* Min. (kW) Max. (kW) Min. (rpm) Max. (rpm) Max. (rpm) A (mm) B (mm) C (mm) H (mm)	TX- or TCX* 8 Min. (kW) 3.7 Max. (kW) 15 Min. (rpm) 1000 Max. (rpm) 3000 (t/h) 0.7~0.9 A (mm) ~1310 B (mm) 740 C (mm) 200 H (mm) 380	TX- or TCX* 8 14 Min. (kW) 3.7 7.5 Max. (kW) 15 30 Min. (rpm) 1000 600 Max. (rpm) 3000 2000 (t /h) 0.7~0.9 3 A (mm) ~1310 ~1790 B (mm) 740 1070 C (mm) 200 350 H (mm) 380 540	TX- or TCX* 8 14 20 Min. (kW) 3.7 7.5 18.5 Max. (kW) 15 30 45 Min. (rpm) 1000 600 400 Max. (rpm) 3000 2000 1300 (t/h) 0.7~0.9 3 6 A (mm) ~1310 ~1790 ~2200 B (mm) 740 1070 1350 C (mm) 200 350 500 H (mm) 380 540 840

Note : * TX : One side door, TCX : Clam shell design



Process Technologiues for Tomorrow

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